

供应商名称:

产 品 承 认 书

Specification for Approval

客户名称

Client Name: 百富计算机技术(深圳)有限公司

品 牌

Brand Name: _____

原厂料号

Part No: _____

物料规格

Part Description: HDK-181308ZA-2C1

产品制造商:

Manufacturer: 常州华龙电子有限公司

百富物料类别

PAX Part Name: 喇叭

百富物料编号

PAX Materiel No.: 301502020000008

百富物料描述

PAX Description: 喇叭-HDK-181308ZA-2C1-左出线-0.8W-8Ω-端子线 38mm

百富采用原因

PAX Import Reason: _____

供 应 商 签 章	客 户 签 章
	<p>承 认:</p> <p>确 认:</p>

供应商联系地址: 江苏常州新北区电子园新四路 36 号

供应商联系人: 宋海燕

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MESSRS.**SPECIFICATION FOR APPROVAL****承 認 书**

Product	动态式扬声器 DYNAMIC SPEAKER
Part No.	HDK-181308ZA-2C1 (RoHS)
Customer	
Customer Part No.	S920

Approved By	Checked By	Made By
王台平 NOV-10-2017	曹丽萍 NOV-10-2017	LILY NOV-10-2017

常州华龙电子有限公司

Changzhou Dragon State Electronic Co., Ltd

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1. Specification

HDK-181308ZA-2C1 (RoHS)

ITEM		SPECIFICATIONS
01	Type 属性	Dynamic speaker 动态式扬声器
02	Dimension 尺寸	External diameter 18*13 mm 外径 18*13mm
03	Rated Input Power 额定输入功率	0.8W In 1cc Box 0.8W 在 1CC 腔体内
04	Max. Input Power 最大输入功率	1.0W In 1cc Box For 1 Minute 1.0W 在 1CC 腔体内 1 分钟
05	Impedance 阻抗	8 ohm \pm 15% at 1000Hz.
06	Resonance Frequency (Fo) 谐振频率	450Hz \pm 20% (in free air) (在自由场)
	Resonance Frequency (Fo) 谐振频率	950Hz \pm 20% (in 1cc air) (在 1CC 腔体内)
07	Sensitivity (S.P.L.) 灵敏度	83 \pm 3 dB /0.1W/0.1m at 2.0KHz
08	Frequency Range 频率范围	Fo - 20KHz
09	Total Harmonics Distortion 谐波失真	Max 5% at 1 KHz, 0.8W.
10	Weight 重量	3.5g \pm 5%g
11	Appearance 外观	Should not exist any obstacle to be harmful to normal operation; damages, cracks, rusts and distortions, etc. 沒有會影響功能的:損壞,裂痕,鏽跡,變型等
12	Operation Test 工作测试	Must be normal at program source - 0.8W 测试的工作功率為 0.8W
13	Buzz, Rattle, etc. 异音测试	Should not be audible at 2.83V sine Wave between Fo to 20KHz 加電壓 2.83V 頻頻 Fo to 20KHz 的正旋波時不會聽到任何雜音
14	Polarity 极性	When positive voltage is applied to the terminal marked (+), diaphragm should move to the front. 正電壓接至(+)極時,音膜振動是朝向喇叭前方
15	Terminal Strength 端子强度	Capable of withstand 1kg load for 30 seconds without resulting in any damage or rejection. 能夠承受 1kg 負載達 30 秒不會造成任何損壞
16	Temperature 温度	Operating temperature: -20°C to +60°C 工作温度: -20°C to +60°C Storage temperature: -30°C to +70°C 儲存温度: -30°C to +70°C

2-1. Test Condition 测试条件

Standard 标准测试

Temperature : 15 ~ 35°C

Relative humidity : 25% ~ 85%,

Atmospheric pressure : 860mbar to 1060mbar.

Basic 基本测试

Temperature 温度: 20±3°C

Relative humidity 相对湿度: 60% ~ 70%,

Atmospheric pressure 大气压力: 860mbar to 1060mbar

2-2. Standard Test Fixture 标准测试设置

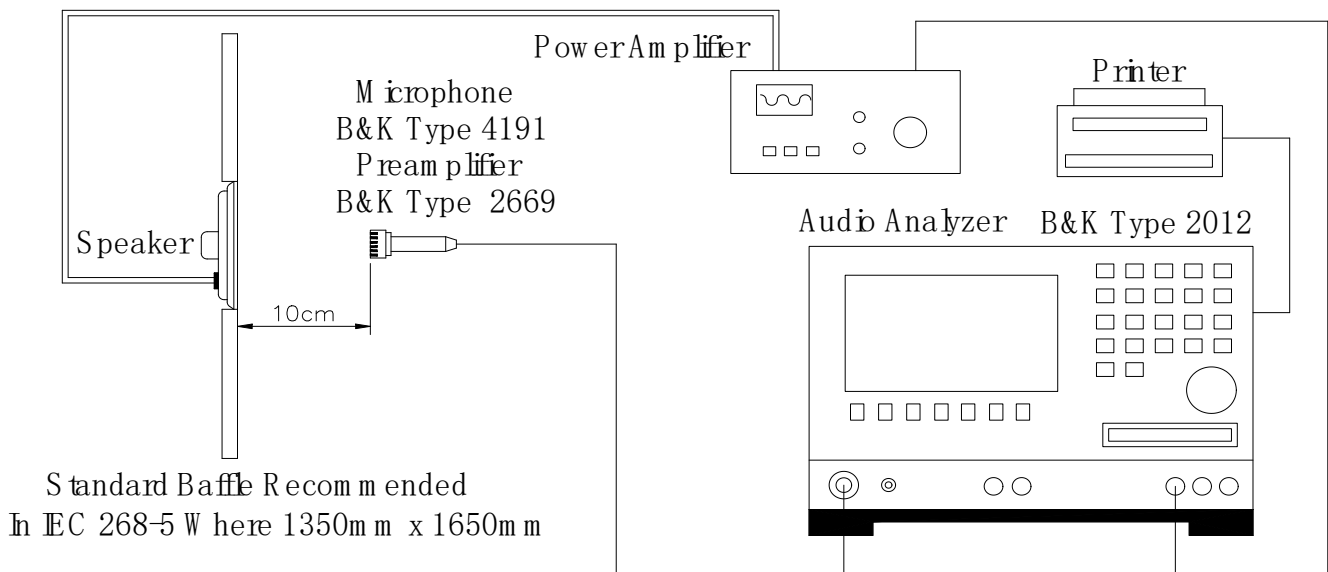
1. Input Power 输入功率: 0.1W (0.89V)

2. Zero Level : -dB

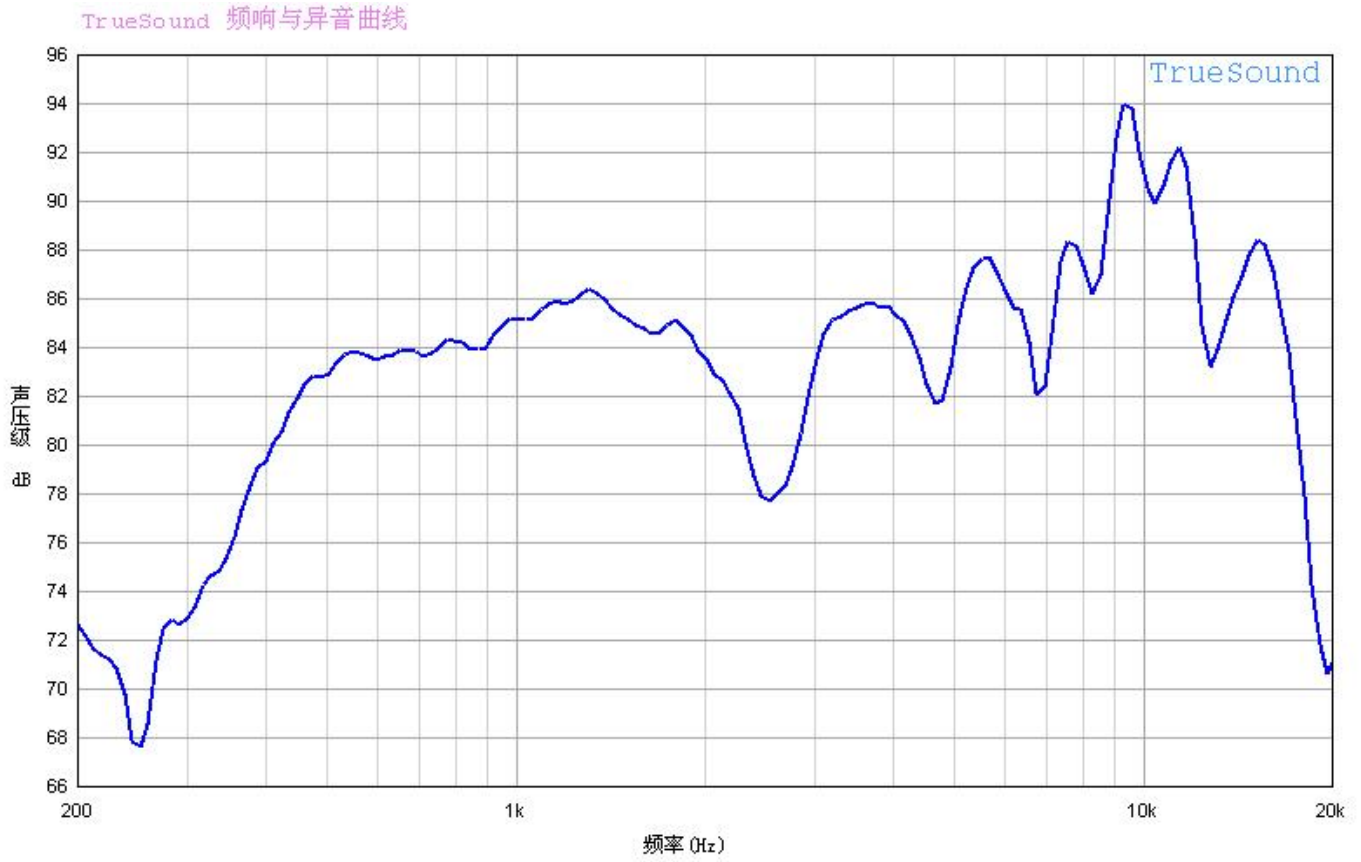
3. Mode 模式 : SPEAKER 喇叭

4. potentiometer Range : 50dB

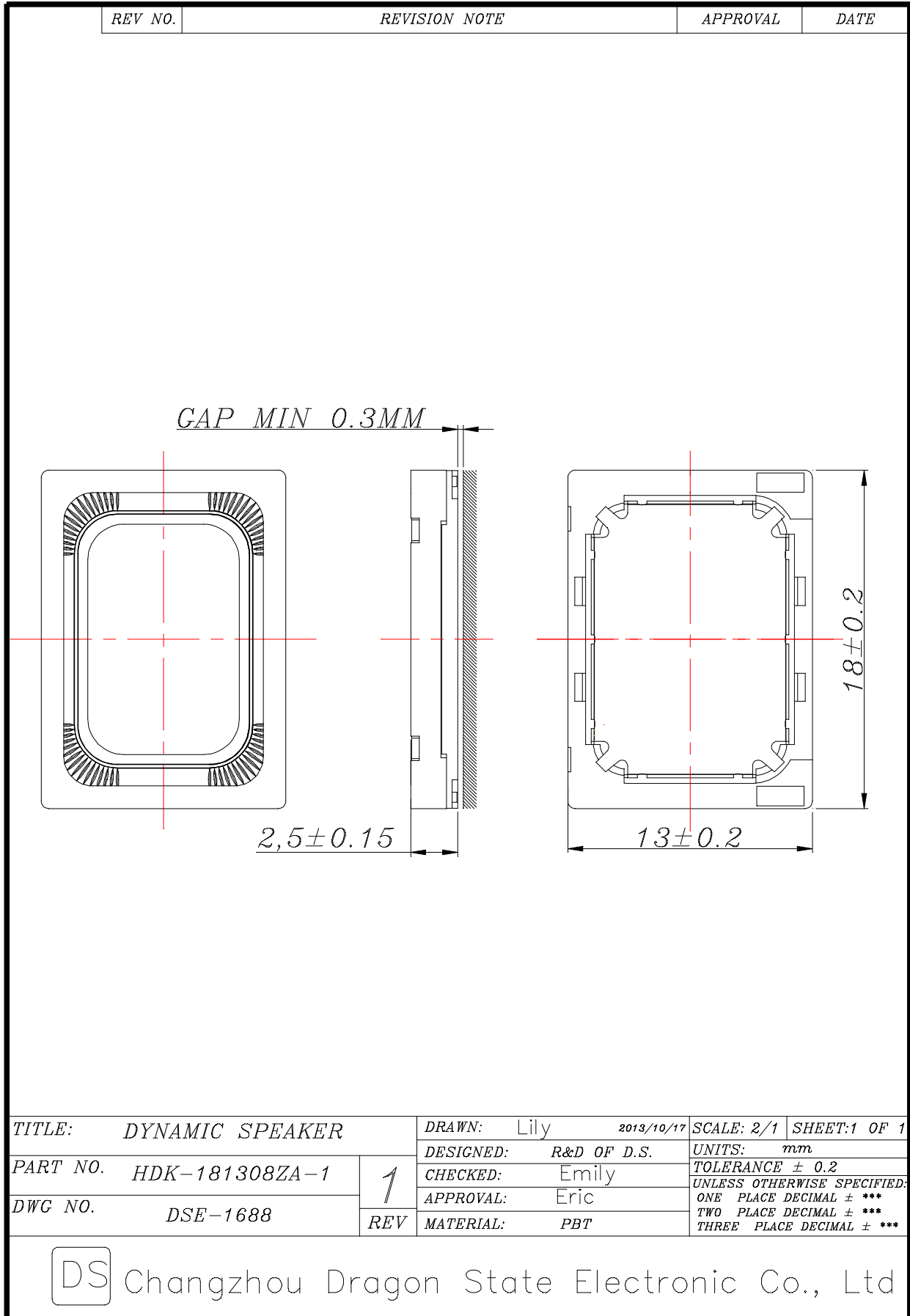
5. Sweep Time 扫描时间: 0.5sec

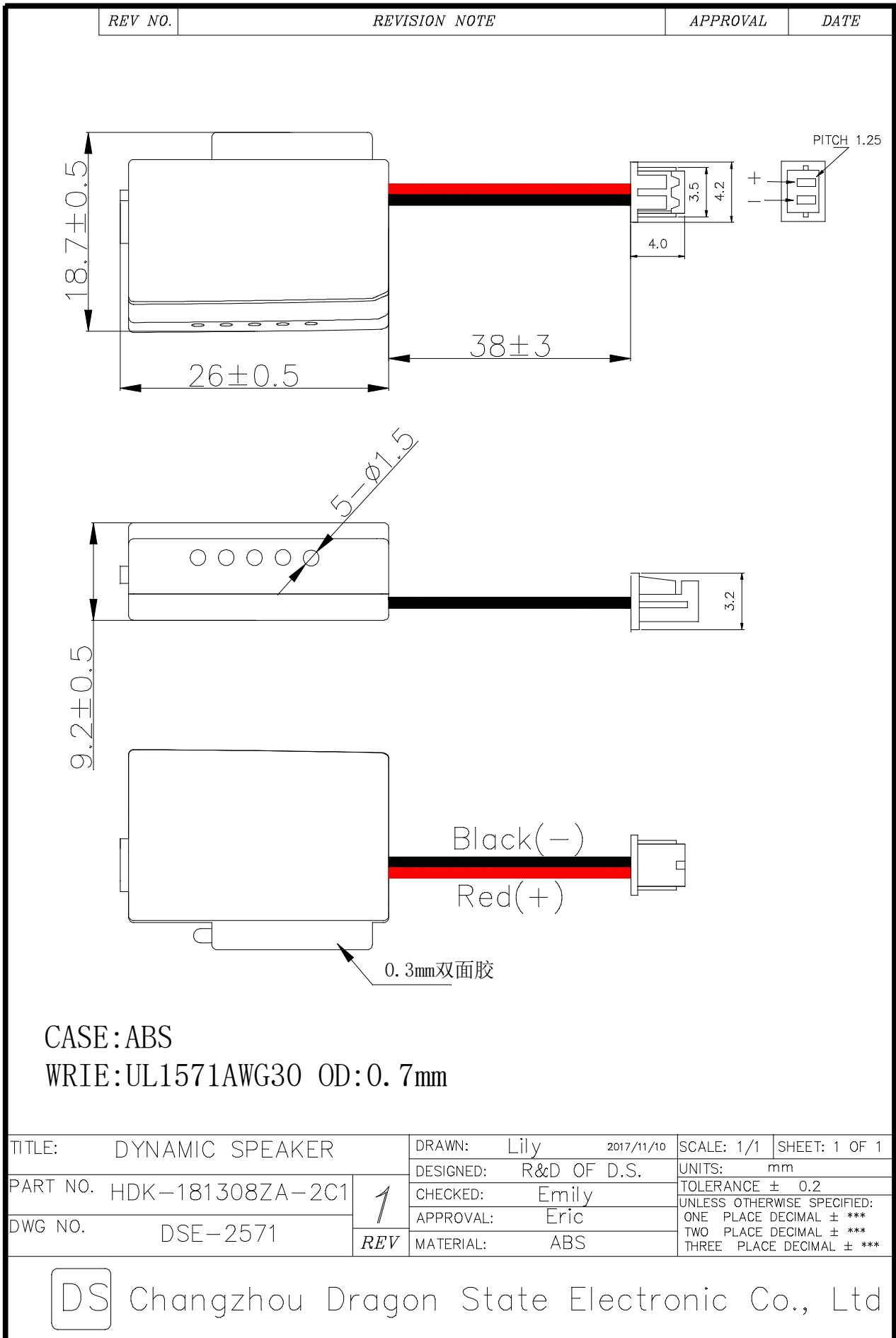


2-3. Frequency Response Curve 0.1W/10cm 频响曲线



3. Dimension 尺寸





4. Reliability Test 可靠性测试

Items.		Specifications
01	High temp. Test 高温测试	Keep 96 hours at $+70^{\circ}\text{C} \pm 3^{\circ}\text{C}$ and leave 3 hours in normal temperature and then check $+70^{\circ}\text{C} \pm 3^{\circ}\text{C}$ 持续 96 小时, 在常温下存放 3 小时后测试
02	Low temp. Test 低温测试	Keep 96 hours at $-20^{\circ}\text{C} \pm 3^{\circ}\text{C}$ and leave 3 hours in normal temperature and then check $-20^{\circ}\text{C} \pm 3^{\circ}\text{C}$ 持续 96 小时, 在常温下存放 3 小时后测试
03	Humidity test 湿度测试	Keep 96 hours at $+40^{\circ}\text{C} \pm 3^{\circ}\text{C}$ relative humidity 95% and leave 3 hours in normal temperature and then checked. $+40^{\circ}\text{C} \pm 3^{\circ}\text{C}$ 相对湿度 95%持续 96 小时, 在常温下存放 3 小时后测试
04	Temp./Humidity cycle 温湿度循环测试	The part shall be subjected 5 cycles. One cycle shall be 12 hours and consist of; 在以下条件 5 次循环, 每次 12 小时, 在常温下存放 3 小时后测试  <p>The graph shows a temperature profile for a cycle. It starts at 25°C, ramps up to 65°C in 0.5 hours, stays at 65°C for 6 hours, and then ramps down to 25°C in 0.5 hours. Above the 6-hour plateau, the relative humidity is specified as 90 ~ 95% RH. After the 0.5-hour ramp down, there is a 5-hour dwell at 25°C before the next cycle begins.</p>
05	Thermal cycle test. 热循环测试	Low temperature: $-20^{\circ}\text{C} \pm 3^{\circ}\text{C}$, temperature: $+70^{\circ}\text{C} \pm 3^{\circ}\text{C}$, cycle: 1 hour/cycle each, and then keep 5 cycles in a room. 低温 $-20^{\circ}\text{C} \pm 3^{\circ}\text{C}$ 高温 $+70^{\circ}\text{C} \pm 3^{\circ}\text{C}$ 一小时一个周期, 同一个试验箱 5 个周期
06	Vibration 振动测试	$10 \sim 200 \sim 10\text{Hz}$ sin-wave sweep 15min. 5G(constant) X, Y, Z 3 direction. 2 hours each, total 6 hours. $10 \sim 200 \sim 10\text{Hz}$ 正弦波振动 15 分钟, X, Y, Z 三个面, 2 小时一次, 共 6 小时
07	Fix drop test 固定跌落测试	Fix on jig. Then drop from 152cm height to the concrete floor X, y, z 6 direction. 5 times each, total 30 times. 固定夹具中, 152cm 跌落水泥地, X, Y, Z 六个面, 每面 5 次, 共 30 次
08	Free drop test 自由跌落测试	Free drop from 100cm height to the concrete floor X, y, z 6 direction. 1 times each, total 6 times. 100cm 跌落水泥地, X, Y, Z 六个面, 每面 1 次, 共 6 次
09	Rated Power test 额定功率测试	Rated Power white noise is applied for 24 hours (in 1cc box) 额定功率白噪声持续 24 hours (在 1cc 腔体内)
10	Max Power test 最大功率测试	Max power 1 min on - 2 min off 10 cycles. 最大功率 1 分钟通, 停 2 分钟, 10 次循环
11	Terminal strength test 拉力测试	Capable of withstand 1kg load for 30 seconds without resulting in any damage or rejection 1kg 拉力 30 秒, 没有导致产品损坏

Criterion: After these test , the change of S.P.L shall be within ± 3 dB . 所有试验后, 音压都在 ± 3 dB 之内

Soldering Condition 焊接条件

Recommend using constant branding iron in $15 \sim 30\text{W}$, and in temperature range $350 \pm 10^{\circ}\text{C}$. Soldering time not over 3 seconds. 推荐使用恒温烙铁 $15 \sim 30\text{W}$, 在温度范围 $350 \pm 10^{\circ}\text{C}$. 焊接时间 2 秒。